



ASSEMBLY MANUAL



USER MANUAL



AKILA CHASSIS SYSTEM

<https://akila.ltd/downloads/>

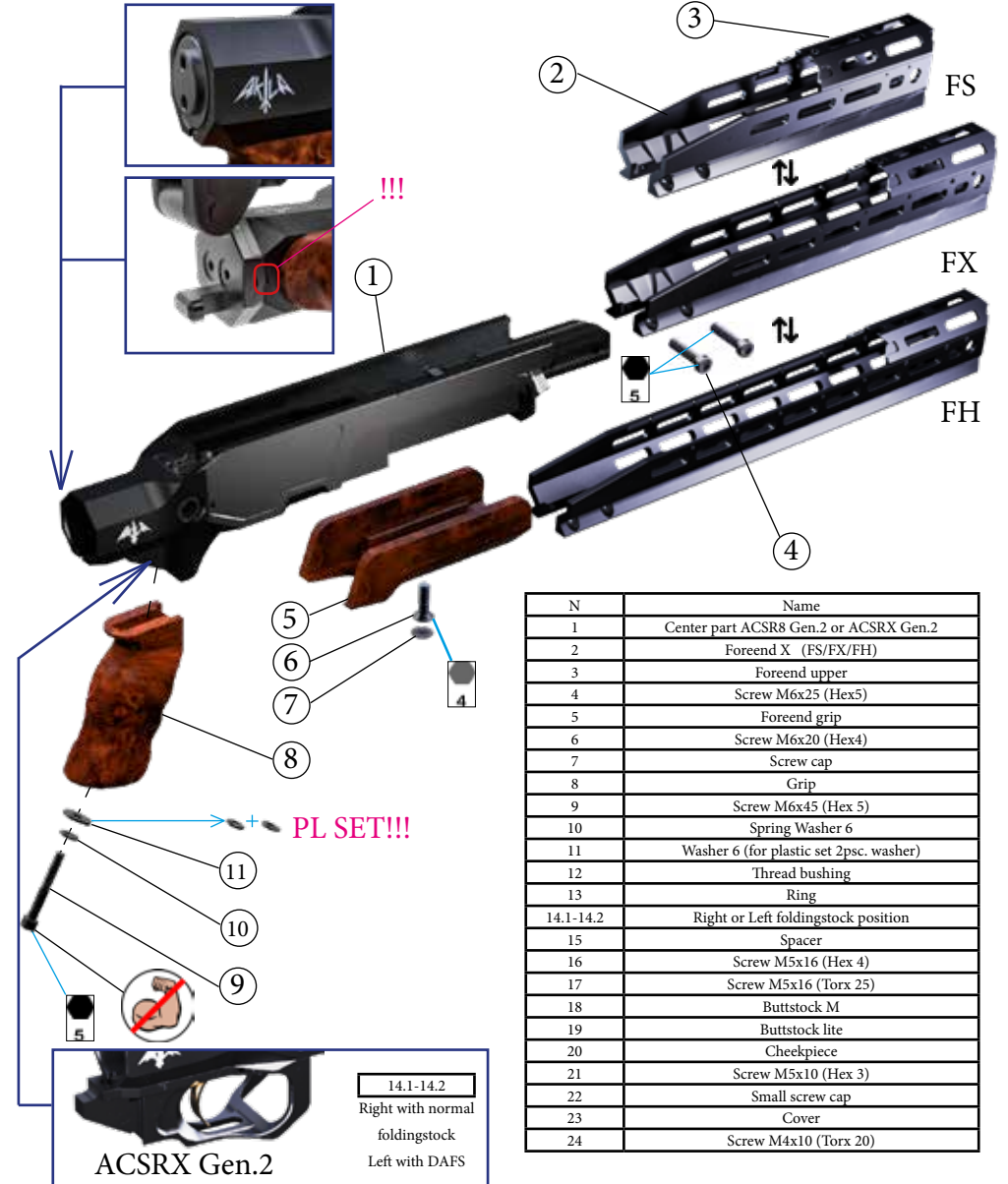
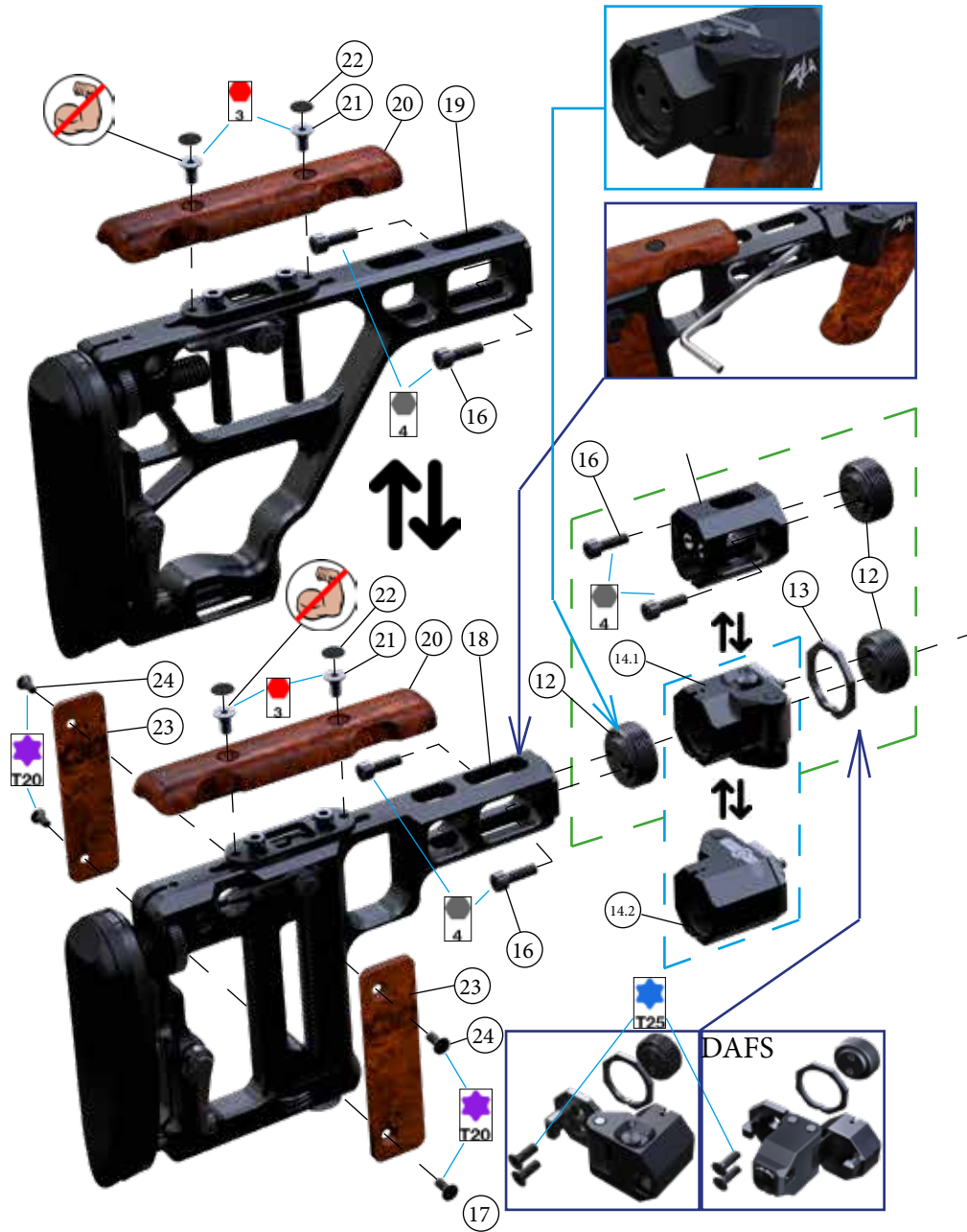
AKILA d.o.o

2024



ACSR8 Gen.2

ACSRX Gen.2



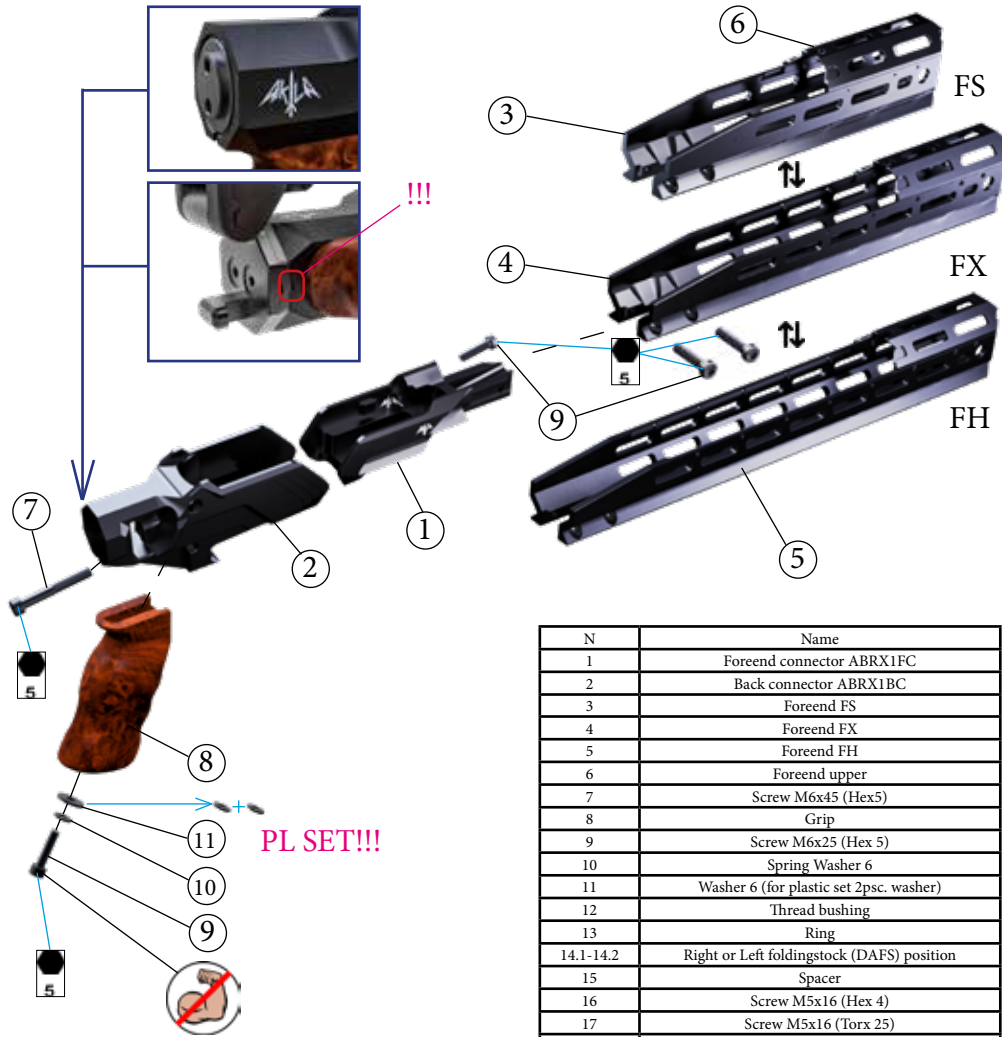
N	Name
1	Center part ACSR8 Gen.2 or ACSRX Gen.2
2	Forend X (FS/FX/FH)
3	Forend upper
4	Screw M6x25 (Hex5)
5	Forend grip
6	Screw M6x20 (Hex4)
7	Screw cap
8	Grip
9	Screw M6x45 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right or Left foldingstock position
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)

ACSRX Gen.2

14.1-14.2
Right with normal
foldingstock
Left with DAFS



ACSBRX1



N	Name
1	Foreend connector ABRX1FC
2	Back connector ABRX1BC
3	Foreend FS
4	Foreend FX
5	Foreend FH
6	Foreend upper
7	Screw M6x45 (Hex5)
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right or Left foldingstock (DAFS) position
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)

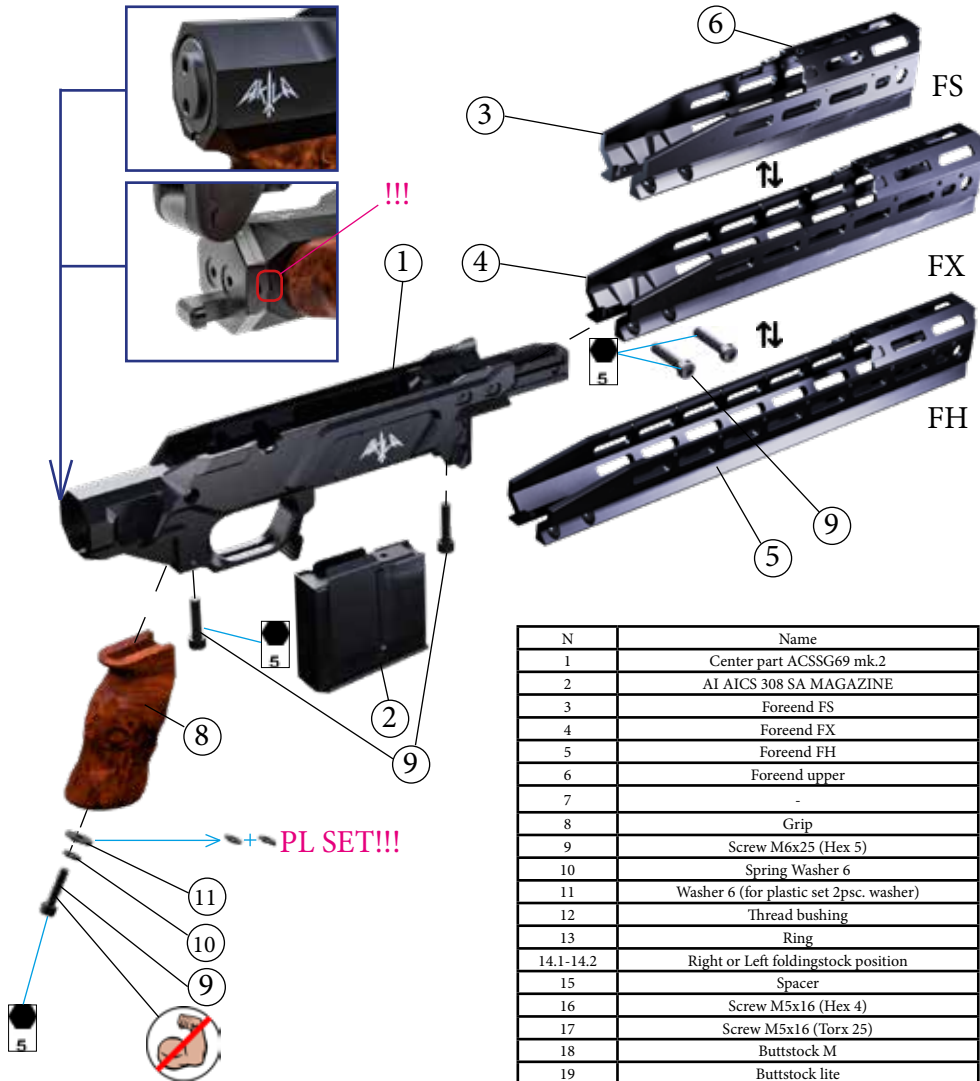
ACSHS



N	Name
1	Center part ACSHS
2	AX AT-X 10 round .308 7.62mm magazine
3	Foreend FS
4	Foreend FX
5	Foreend FH
6	Foreend upper
7	Screw Torx 30 M6 x 16
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right or Left foldingstock (DAFS) position
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)



ACSSG69 mk.2



N	Name
1	Center part ACSSG69 mk.2
2	AI AICS 308 SA MAGAZINE
3	Foreend FS
4	Foreend FX
5	Foreend FH
6	Foreend upper
7	-
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right or Left foldingstock position
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)

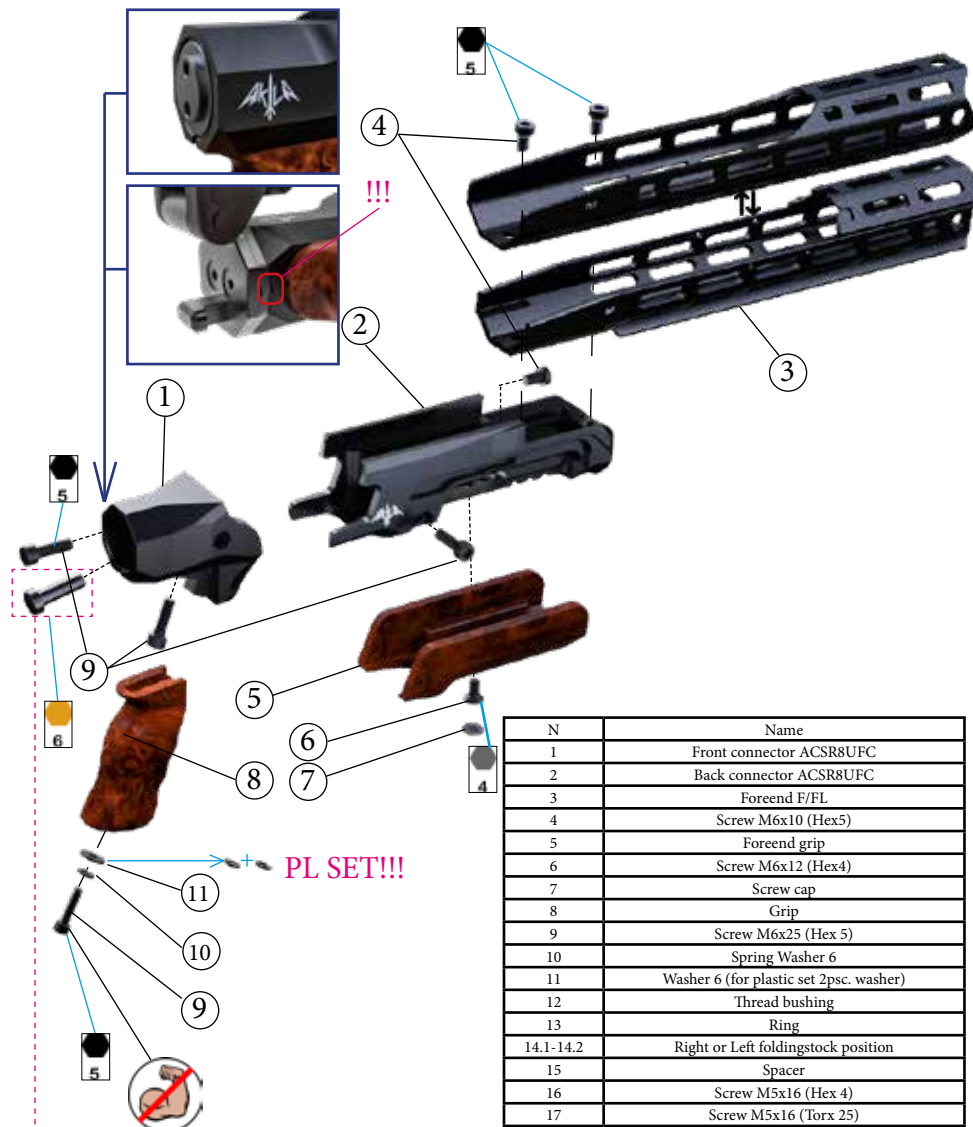
ACSRx-PRS



N	Name
1	Center part ACSEX-PRS
2	Foreend upper
3	-
4	-
5	-
6	-
7	-
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right foldingstock position (Left only with DAFS)
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)



ACSR8U



Screw M8 x 25
for Wood version

N	Name
1	Front connector ACSR8UFC
2	Back connector ACSR8UFC
3	Foreend F/FL
4	Screw M6x10 (Hex5)
5	Foreend grip
6	Screw M6x12 (Hex4)
7	Screw cap
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right or Left foldingstock position
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)



ACSR700

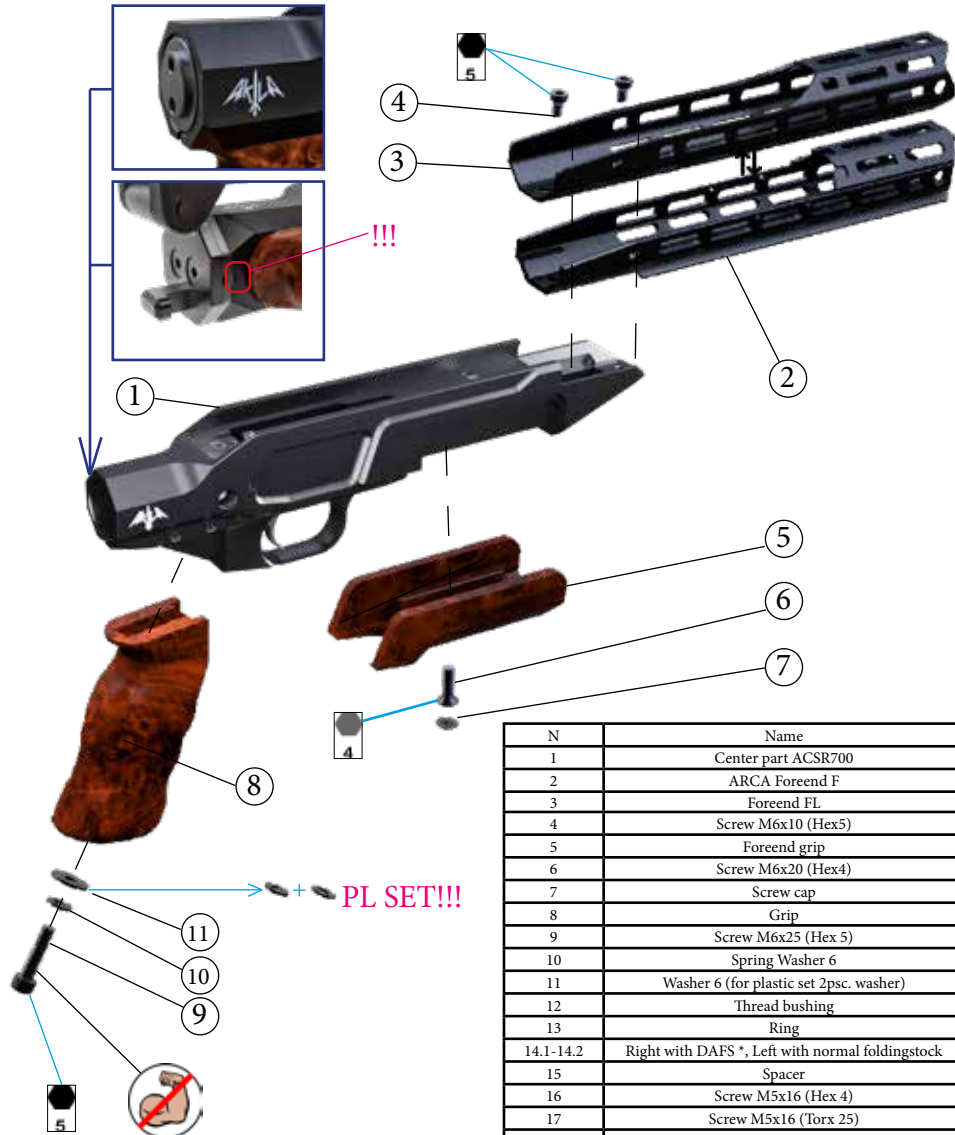


PL SET!!!

N	Name
1	Center part ACSR700
2	Foreend F/FL
3	Screw M6x10 (Hex5)
4	Screw HX-SHCS 0.25-28x1x1 (Inch Hex 3/16)
5	Foreend grip
6	Screw M6x20 (Hex4)
7	Screw cap
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right or Left foldingstock position
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)



ACSR93



N	Name
1	Center part ACSR700
2	ARCA Foreend F
3	Foreend FL
4	Screw M6x10 (Hex5)
5	Foreend grip
6	Screw M6x20 (Hex4)
7	Screw cap
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right with DAFS *, Left with normal foldingstock
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)

*depends of the grip version

ACST3



N	Name
1	Center part ACST3
2	Foreend F/FL
3	Screw M6x10 (Hex5)
4	Screw M6x25 (Hex5)
5	Foreend grip
6	Screw M6x20 (Hex4)
7	Screw cap
8	Grip
9	Screw M6x25 (Hex 5)
10	Spring Washer 6
11	Washer 6 (for plastic set 2psc. washer)
12	Thread bushing
13	Ring
14.1-14.2	Right or Left foldingstock position
15	Spacer
16	Screw M5x16 (Hex 4)
17	Screw M5x16 (Torx 25)
18	Buttstock M
19	Buttstock lite
20	Cheekpiece
21	Screw M5x10 (Hex 3)
22	Small screw cap
23	Cover
24	Screw M4x10 (Torx 20)

									
M8X25	M6X25	M6X45	M6X25	M5X16	M6X20	M5X10	M6X16	M5X16	M4X10
6	5	5	5	4	4	3	T30	T25	T20
12	10	5	10	5	5	3	10	6	3

**Tightening
force [kN]**

